

# Purchase Order Receipt Listing

Wednesday, June 14, 2017 2:23:22 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO36352 Receipt Dates from 6/14/2017 to 6/14/2017 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name PO36352	1		VU-MET002 A.M. Castle & Co. (Canada) Inc.- C/O 910720		6/14/2017	6/14/2017	12.0000				
USD	No		M7075T6B5.000X0.3 f 75 7075-T6 BAR 5.000" f X 0.375" M137781		12.0000	QUIR01			0.0000	0	\$0.00
	2		M7075T6B5.000X1.0 f 00		6/14/2017	6/14/2017	12.0000		0.0000	0	\$0.00
	No		7075-T6 BAR 5.000" f X 1.000" M137781		12.0000	QUIR01			0.0000	0	
	6		D6102-013P Each		6/14/2017	6/14/2017	10.0000		0.0000	0	\$0.00
	No		6061-T6 7.0X6.5X2.0 Each M137781		10.0000	QUIR01			0.0000	0	

Total Received Quantity:  
Total Qty to Inspect (PO U/M):  
Total Reject Quantity:  
Total Receipt Value:  
Total Balance Due Quantity:

34.0000  
0.0000  
0.0000  
\$0.00  
0.0000



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/  
CERTIFICATE OF CONFORMANCE


Page 1 of 2

Shipment No:3305252

<b>Ship From:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		<b>Ship To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 DAS CA	
<b>Date Shipped</b> 13-JUN-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> MANITOU LIN	<b>BOL No</b> 3305252-2			

<b>Shipment Details</b>	<b>Final Destination Branch - TOR</b>
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<b>Order No</b> 4765330	<b>Line No</b> 1	<b>Item No</b> 750067.MO	<b>Description</b> 0.3750.PL.7075.T651.ALUMINUM.48.5000.144.5000 CUT 2SIDED TO 5 IN ( + .1250/- .0000 IN) X 144.5 IN ( ) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
<b>Purchase Order No</b> 36352	<b>Part Number</b>	<b>Ordered Qty</b> 1.00 PCS	<b>Invoice Qty</b> 1.00 PCS
<b>Details</b> ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoi@artaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			

<b>Delivery No.</b> 121083325	<b>Mill</b> KAISER ALUMINUM	<b>Heat Number</b>  215030B8	<b>Mech Id</b>	<b>PCS</b> 1	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b> 28.3863
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These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 13-JUN-2017 03:46:46 PM



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CERTIFICATE OF CONFORMANCE**

Page 2 of 2

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:

*Chris Galt*

JUN 13 2017



SHIP TO:  
A M CASTLE & CO  
14001 ORANGE AVE  
P.O. BOX 1402  
PARAMOUNT, CA 90723

**KAISER  
ALUMINUM**

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4462372

SOLD TO:  
AM CASTLE & CO- SOLD TO  
1420 KENSINGTON RD  
SUITE 220  
OAK BROOK, IL 60523

CUSTOMER PO NUMBER: 419728-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 750087	SHIP RUN/LOAD: 103914/13	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1234424-1	SHIP DATE: 6-MAY-2017	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 2722 LB	QUANTITY: 10 PGS EST.	TRUCK B/L #: 2066719	GAUGE: 0.3750 IN ( 9.5250 MM)	PRODUCT DESCRIPTION: Sawed Plate
			DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)

MHU 2109207: LOT 215030B8: 10 pieces;

### Certified Specifications

AMS 4045/RevL  
CMMP 025/RevV

AMS-QQ-A-250/12/RevA

DAS  
14  
9-89

ASTM B 209/Rev 14

Test Code: 1512  
Lot: 215030B8

Cast 407

Drop 72

Test Results  
Ingot 1

Melted In USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper T651	Dir / # Tests LT / 2 (Min:Max)	Ultimate KSI (MPA) 85.5 : 85.8 (590 : 592)	Yield KSI (MPA) 76.5 : 76.9 (527 : 530)	Elongation % 12.4 : 12.9
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(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.06	0.13	1.4	0.02	2.5	0.19	5.9	0.02	0.01	0.01	TOT 0.05

### ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS  
AMC CA-15409 R 3



# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

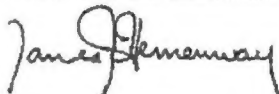
Serial Number  
4462372

### CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- was melted in the United States of America or a qualifying country per DFARS 225.872-1 (a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- has been thermally processed in compliance with AMS 2772, where applicable.
- is mercury free, within the limits of detection of ASTM E1215 (< 1 ppm).
- is in compliance with RoHS 2, European Union Directive 2011/35/EU.
- is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- is free of mold reprints.
- meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or omissions on the certificate may be punished as a felony under federal law.



JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

**Castle Metals®**

A. M. Castle &amp; Co.

PACKING SLIP/  
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3305252

<b>Ship From:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	<b>Ship To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
<b>Date Shipped</b> 13-JUN-17	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid	<b>Carrier</b> MANITOU LIN	<b>BOL No</b> 3305252-2

## Shipment Details

Final Destination Branch - TOR

DATE JUN 14 2017  
9:49

<b>Order No</b> 4765330	<b>Line No</b> 2	<b>Item No</b> 752188.MO ✓	<b>Description</b> 1.0000.PL.7075.T651.ALUMINUM.US1.48.5000.144.5000 CUT 2SIDED TO 5 IN ( + .1250/- .0000 IN) X 71.87 IN ( + .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
<b>Purchase Order No</b> 36352	<b>Part Number</b>	<b>Ordered Qty</b> 2.00 PCS	<b>Invoice Qty</b> 2.00 PCS


**Details** ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY

ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S

Email P/s and certs to: clavoie@dartaero.com

END USER: DART AEROSPACE

END USE: COMMERCIAL AIRCRAFT PARTS

<b>Delivery No.</b> 121083325	<b>Mill</b> KAISER ALUMINUM	<b>Heat Number</b>  789073A4	<b>Mech Id</b>	<b>PCS</b> 2	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b> 74.8391
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These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Page 2 of 2

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date:      Name:

*Chris Galt*

JUN 13 2017



<b>SHIP TO:</b> A M CASTLE & CO 14001 ORANGE AVE P.O. BOX 1402 PARAMOUNT, CA 90723
<b>SOLD TO:</b> AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

# KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4431698

CUSTOMER PO NUMBER: 387506-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 752188	SHIP RUN/LOAD: 103673/12	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1216609-1	SHIP DATE: 3-SEP-2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651
PRODUCT DESCRIPTION: KaiserSelect Plate				
WEIGHT SHIPPED: 3582 LB	QUANTITY: 5 PCS EST.	TRUCK B/L #: 2062246	GUAGE: 1.0000 IN (25.4000 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
			LENGTH: 144.500 IN (3670.3 MM)	

MHU 2021173: LOT 789073A4: 5 pieces;

### Certified Specifications

AMS 4045/RevL  
ASTM B 209/Rev14  
BSS 7055/RevB  
DPS 4.713/RevAK  
PS 21211/RevP

AMS-QQ-A-250/12/RevA  
ASTM B 594/Rev13  
CMMP 025/RevV  
GAMPS 9101/RevB/AmdSCN1

AMS-STD-2154/RevA  
BAC 5439/RevJ  
CSTI 006/RevE  
GSS16100/RevG/Amd1

Test Code: 1512

Lot: 789073A4

Cast 225

Drop 22

### Test Results

Ingot 2

Parent Lot: 186832B2

Melted in USA

(ASTM B8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	82.1 : 83.1 (566 : 573)	72.4 : 73.6 (499 : 507)	12.7 : 13.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.17	1.5	0.03	2.6	0.20	5.8	0.03	0.01	0.01	TOT 0.05

### ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

### ORDER COMMENTS

AMC CA-15403 R 8







Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4431698

### TEST NOTES

Metal represented by this test report was 100% Type I  
(immersion) ultrasonically tested from one side with 3mm  
dead zones top and bottom and meets the Class A and Class B  
requirements of all specifications referenced on this test  
report. No surface marking of sonic indications is  
performed.

### CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- \* All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- \* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- \* has been thermally processed in compliance with AMS 2772, where applicable.
- \* is mercury free, within the limits of detection of ASTM E1215 (< 1ppm).
- \* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- \* is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- \* is free of weld repair.
- \* meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 17075t6BS.000X1.000

PO / BATCH NO.: 036352/M137781

DATE: 1706-19

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 1 1/4"

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 1 1/4"

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL PER M-DRAWING	Y	<input checked="" type="radio"/>	AMS QQ A 250
CORRECT THICKNESS	<input checked="" type="radio"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	N	HT# 789073
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/>	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

<b>QC 18 INSPECTION</b>		<b>ENGINEERING SIGNOFF (if required)</b>	
INSPECTED BY: <u>DAS 39</u> DATE: <u>9-89</u>	SIGNED OFF BY: _____ DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN <i>[Signature]</i>	DRAWN BY <i>LE</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. 7075T6B	REV. B SHEET 1 OF 1
DATE 06.11.24		TITLE 7075-T6 BAR SCALE NTS	
A	05.07.20	NEW ISSUE	
B	06.11.24	REMOVED "ROUND" FROM BAR DESCRIPTION	

**RELEASED**  
*06.11.24* *[Signature]*

PURCHASE MATERIAL: 7075-T6 (OR T651/ T6510/ T6511/ T62) ALUMINUM BAR  
PER AMS-QQ-A-225/9 (OR AMS 4122/ 4123/ 4186/ 4187) OR  
PER AMS-QQ-A-200/11

PART NUMBER: M7075T6B

T.TTT

X

WW.WWW

WHERE T.TTT = THICKNESS IN INCHES

WW.WWW = WIDTH IN INCHES

THICK

WIDTH

EG. 1.0" x 1.5" BAR = M7075T6B1.000X01.500

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075 TLBS.00X.375

PO / BATCH NO: 36352/137781

DATE: 17/06/15

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .375

QUANTITY RECEIVED: 12

THICKNESS RECEIVED: .378

QUANTITY INSPECTED: 12

SHEET SIZE ORDERED: \_\_\_\_\_

QUANTITY REJECTED: \_\_\_\_\_

SHEET SIZE RECEIVED: \_\_\_\_\_

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y N	AMS-DD-A-250/12
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	HEAT# 215030B8
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	M7075 TLBS.00X0.375
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	M137781
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

<b>QC 18 INSPECTION</b>		<b>ENGINEERING SIGNOFF (if required)</b>	
INSPECTED BY: <u>14</u>	SIGNED OFF BY: _____		
DATE: <u>17/06/15</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 7075-T6/T62 ALUMINUM SHEET

SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12  
OR AMS 4045  
OR ASTM B209

OR

PURCHASE MATERIAL: 7075-T6/T62 ALCLAD ALUMINUM SHEET

SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13  
OR AMS 4049  
OR ASTM B209

PART NUMBER: M7075T6S | .XXX | THK

WHERE ".XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M7075T6S.063

PREFERRED SIZE: .XXX BY 4FT BY 10FT

RELEASED  
2010-12-16  
JW

A	NEW ISSUE	RF	10.11.08
REV	DESCRIPTION	BY	DATE
DESIGN		RF	
DRAWN		RF	
CHECKED		RF	
MFG. APPR.		RF	
APPROVED		RF	
DE APPR.		RF	
DATE	10.11.08		
DART AEROSPACE LTD HAYWESBURY, ONTARIO, CANADA			
DRAWING NO. M7075T6S			
REV. A			
SHEET 1 OF 1			
TITLE 7075-T6 SHEET SPEC			
SCALE NTS			
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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO36352

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 1 of 5

Order From :  
METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

E-MAILED  
MAY 17 2017

Contact Name  
Vendor Phone

Buyer  
Customer POID  
Customer Tax #  
Terms  
Currency  
FOB

Chantal Lavoie  
10127-2607  
Net 30  
USD  
Destination-Collect

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	6/12/2017 Yes 6/12/2017		12.00 f	\$18.10	\$217.20
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$217.20

2	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	6/12/2017 Yes 6/12/2017		12.00 f	\$39.90	\$478.80
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$478.80

Note:

5/17/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO36352

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 2 of 5

**Order From :**

VU-MET002

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

3	D6101-001P	7075-T7351 2X6X6.25	6/12/2017 Yes 6/12/2017	50.00 Each	\$26.88	\$1,344.00
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AS PER DWG D6101 REV. B

B161493

SIZE: 6.00" X 6.250" X 2.00" THICK

GRAIN DIRECTION ALONG 6.00" LENGHT

MATERIAL: 7075-T7351 QQ-A-250/12

TOLERANCE AS PER QUOTE +.030"/-.000"

Line Total: \$1,344.00

4	D6101-003P	7075-T7351 2X6.25X7.875	6/12/2017 Yes 6/12/2017	40.00 Each	\$35.29	\$1,411.60
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AS PER DWG D6101 REV. B

B161494

SIZE: 7.875" X 6.250" X 2.00" THICK

GRAIN DIRECTION ALONG 7.875" LENGHT

MATERIAL: 7075-T7351 QQ-A-250/12

TOLERANCE AS PER QUOTE +.030"/-.000"

Line Total: \$1,411.60

Note:

5/17/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO36352

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 3 of 5

**Order From :**

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Nct 30

Currency

USD

FOB

Destination-Collect

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

5 D6101-013P ✓ Saddle Billet ✓

6/12/2017

Yes

6/12/2017

6.00 ✓

Each

\$73.15

\$438.90

AS PER DWG D6101 REV. B

B161495 ✓

MATERIAL: 7075-T7351 (QQ-A-250/12)

SIZE: 10.100" X 8.250" X 2.50" THICK

GRAIN DIRECTION ALONG: 10.100" LENGTH

TOLERANCE AS PER QUOTE +.030"/-.000"

*SPH 6-2*

Line Total:

\$438.90

6 D6102-013P

6061-T6 7.0X6.5X2.0

6/12/2017

Yes

6/12/2017

10.06 ✓

Each

\$31.65

\$316.50

AS PER DWG D6102 REV. D

B161496

SIZE: 7.000" X 6.500" X 2.00" THICK

GRAIN DIRECTION ALONG 6.500"

MATERIAL 6061-T6/T6511 QQ-A-250/11

TOLERANCE AS PER QUOTE +.030"/-.000

*DAS 6 9-89*

*JUN 11 2017*

Line Total:

\$316.50

Note:

5/17/2017





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
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## PURCHASE ORDER

Purchase Order ID PO36352

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 4 of 5

**Order From :**

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

7	D6103-003P	Round Alum Billet	6/12/2017 Yes 6/12/2017	10.00 Each	\$60.40	\$604.00
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AS PER DWG D6103 REV. B

B161497

MATERIAL: 7075-T7351 AS PER QQ-A-225/9

SIZE: 3.500" X 12.500" LONG

Line Total: \$604.00

8	D6104-007P	17-4 SS Roundbar 4.50"Od	6/12/2017 Yes 6/12/2017	10.00 Each	\$68.53	\$685.30
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AS PER DWG D6104 REV. B

B161498

MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630

SIZE: 4.50" X 5.10" LONG

Line Total: \$685.30

SP 17-5-23

Note:

5/17/2017



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO36352

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 5 of 5

Order From :

METAUX CASTLE  
P.O. BOX 4090 STN A  
TORONTO, ONTARIO M5W OE9  
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

9	71401-45	procurement quality clauses	6/12/2017	1.00	\$0.00	\$0.00
			No			
			6/12/2017			

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

8017-5-23

Line Total: \$0.00

PO Total: \$5,496.30

*RU CX*

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 5/17/2017